

AUTOMATIC BAND SAW

# HA250W



# Automatic Band Saw - HA250W

## Features

### Full Stroke Vises



Quick and easy set-ups.  
Automatic kerf compensation on  
Multiple Indexes.

### Floating Rear Vises



Indexing accuracy of  $\pm 0.004"$  /  
index. Both vise jaws open on  
the indexing vise to accommodate  
crooked bars and to eliminate  
scoring the OD of finished bars.

### Operators Console



All cutting functions controlled at  
one convenient location.

Model		HA250W
Cutting Capacity	Round (Diameter)	0.5" - 10"
	Rectangle (W x H)	12" x 10"
Work Load Capacity		3307 lbs.
Work Feed	Feed Stroke	15.75" (Maximum 9 Times Index)
	Feed length	0.394" - 141.7"
Saw Blade	Blade Size (L x T x W)	11'6" x 0.042" x 1-1/4"
	Blade Speed	89 - 295 ft./min., 60 Hz (Stepless)
Motors	Saw Blade Motor	5 HP (3.7 kW)
	Hydraulic Pump Motor	1 HP (0.75 kW)
	Cutting Fluid Pump Motor	0.24 HP (0.18 kW)
Machine Dimensions (W x L x H)	Head Up Position	78.6" x 88.8" x 74.0"
	Head Down Position	78.6" x 88.8" x 54.3"
Table Height (Above Floor)		27.6"
Machine Weight		3087 lbs.

Specifications may change without notice at the sole discretion of Amada's Engineering Department.



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